

## Xero/Form® II Special Making Express™ Program Overview

Size	Plies Allowed	Lead Time
8.5" x <u>11</u> "	CB White CFB White, Canary CF Canary*, Pink**	10 days delivered for most areas  14 days delivered for Canada and areas serviced by Portland & LA Distribution Centers

\* 8.5" x 11" Canary CF only available in RS-A collation (CF Canary, CB White) and SS-Q collation (CB White, CF Canary) for Special Making Express program

\*\* 8.5"x11" Pink CF only available in RS-C collation (CF PK, CFB CA, CB WH) and SS-G collation (CB White, CFB Canary, CF Pink) for the Special Making Express program

**Lead Time:** Lead time begins at **order placement**, not inquiry date.

**Minimum Order per Item:** 12 cartons

**Maximum Order per Item:** 60 cartons

**60+ Cartons:** Please contact Customer Service.

**Hole Punch:** See reverse side for available Special Making Express™ hole-punch patterns. Additional hole-punch information can be found on the Hole-Punch Information Sheet included in this folder and at [www.appvion.com](http://www.appvion.com)  
 3/8" holes are available, but will be drilled v. punched.

**Perforations:** Perforations allowed for this Program include one perforation line within 4" of the side of the sheet. See reverse side for Special Making Express™ perforation capabilities. For multiple perforations, contact Customer Service.

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**Special Making Express™  
Xero/Form® II Hole Punch and Perforation Capabilities**

Punch Patterns			
Number of Holes	Diameter of Holes*	Center to Center Distance of Holes	Hole Punch Pattern Number
2	1/4"	2-3/4"	210
2	5/16"	2-3/4"	260
2	5/16"	3-1/8"	270
2	5/16"	3-3/16"	280
3	1/4"	4-1/4"	310
3x2**	1/4"	4-1/4"	320
3	5/16"	4-1/4"	360
4	1/4"	3-1/8"	410
4	5/16"	3-1/8"	460
5	1/4"	1-1/8"	505
5	1/4"	1-3/8"	510
5	1/4"	1-13/32"	520
5	5/16"	1-3/8"	570
5	5/16"	2-7/8", 1-3/8", 1-3/8", 2-7/8"	580
7	1/4"	2", 7/8", 1-3/8", 1-3/8", 7/8",	710
7	5/16"	2", 2", 7/8", 1-3/8", 1-3/8", 7/8", 2"	760

\* 3/8" hole diameters can also be ordered but will be drilled rather than punched.

\*\* Double column of three holes with 1/2" spacing between hole pairs.

**Note:** 12" x 12" is maximum sheet size that can be punched.

Perforation Capabilities

- Standard operation is a laser micro-perforation, (a series of tiny holes all the way through the paper sheet.) Approximately 23-27 holes per inch with good tensile strength sheet to sheet.
- Standard perforations can be within 4" of either side of the sheet.
- "Sheet-Skip Perf" is available. (Allows you to omit micro-perforations on selected sheets in a collation.)
- Perforations can be combined with hole punching to meet your applications.

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